MANAGING OPERATIONS

Across the Supply Chain

third edition



SWINK MELNYK
HARTLEY COOPER



Managing Operations

Across the Supply Chain

Third Edition

Morgan Swink

Texas Christian
University

Steven A. Melnyk

Michigan State University Janet L. Hartley

Bowling Green State University M. Bixby Cooper

Michigan State University





MANAGING OPERATIONS ACROSS THE SUPPLY CHAIN, THIRD EDITION

Published by McGraw-Hill Education, 2 Penn Plaza, New York, NY 10121. Copyright © 2017 by McGraw-Hill Education. All rights reserved. Printed in the United States of America. Previous editions © 2014, 2011. No part of this publication may be reproduced or distributed in any form or by any means, or stored in a database or retrieval system, without the prior written consent of McGraw-Hill Education, including, but not limited to, in any network or other electronic storage or transmission, or broadcast for distance learning.

1 2 3 4 5 6 7 8 9 0 DOW 21 20 19 18 17 16

ISBN 978-1-259-54430-9 MHID 1-259-54430-3

Chief Product Officer, SVP Products & Markets: G. Scott Virkler Vice President, General Manager, Products & Markets: Marty Lange

Managing Director: James Heine Brand Manager: Dolly Womack

Senior Director, Product Development: Rose Koos

Product Developer: Camille Corum Marketing Manager: Britney Hermsen

Senior Director, Digital Content Development: Douglas Ruby Director, Content Design & Delivery: Linda Avenarius

Program Manager: Mark Christianson

Content Project Managers: Harvey Yep (Core), Kristin Bradley (Assessment)

Buyer: Sandy Ludovissy Design: Egzon Shaqiri

Content Licensing Specialists: Ann Marie Jannette (Image), Beth Thole (Text)

Cover Image: Liu zishan / Shutterstock

Compositor: SPi Global Printer: R. R. Donnelley

All credits appearing on page or at the end of the book are considered to be an extension of the copyright page.

Library of Congress Cataloging-in-Publication Data

Names: Swink, Morgan, 1959- author.

Title: Managing operations across the supply chain / Morgan Swink, Texas Christian University, Steven A. Melnyk Michigan State University, Janet L. Hartley, Bowling Green State University, M. Bixby Cooper,

Michigan State University.

Description: Third Edition. | Dubuque, IA: McGraw-Hill Education, 2016. | Revised edition of

Identifiers: LCCN 2016021249 | ISBN 9781259544309 (alk. paper)

Subjects: LCSH: Business logistics. | Production management. | Industrial management.

Classification: LCC HD38.5 .S95 2016 | DDC 658.5--dc23 LC record available at https://lccn.loc.gov/2016021249

The Internet addresses listed in the text were accurate at the time of publication. The inclusion of a website does not indicate an endorsement by the authors or McGraw-Hill, and McGraw-Hill does not guarantee the accuracy of the information presented at these sites.

The McGraw-Hill Education Series Operations and Decision Sciences

Operations Management

Beckman and Rosenfield

Operations Strategy: Competing in the 21st Century First Edition

Benton

Purchasing and Supply Chain Management Third Edition

Bowersox, Closs, and Cooper

Supply Chain Logistics Management Fifth Edition

Brown and Hyer

Managing Projects: A Team-Based Approach Second Edition

Burt, Petcavage, and Pinkerton

Supply Management Ninth Edition

Cachon and Terwiesch

Operations Management First Edition

Cachon and Terwiesch

Matching Supply with Demand: An Introduction to Operations Management Fourth Edition

Finch

Interactive Models for Operations and Supply Chain Management First Edition

Fitzsimmons and Fitzsimmons

Service Management: Operations, Strategy, Information Technology Eighth Edition

Gehrlein

Operations Management Cases First Edition

Harrison and Samson

Technology Management First Edition

Haven

SAP R/3 Enterprise Software: An Introduction First Edition

Hill

Manufacturing Strategy: Text & Cases *Third Edition*

Hopp

Supply Chain Science First Edition

Hopp and Spearman

Factory Physics Third Edition

Jacobs, Berry, Whybark, and Vollmann

Manufacturing Planning & Control for Supply Chain Management Sixth Edition

Jacobs and Chase

Operations and Supply Chain Management Fourteenth Edition

Jacobs and Chase

Operations and Supply Chain Management: The Core Fourth Edition

Jacobs and Whybark

Why ERP? First Edition

Johnson, Leenders, and Flynn

Purchasing and Supply Management Fifteenth Edition

Larson and Gray

Project Management: The Managerial Process Sixth Edition

Schroeder, Goldstein, and Rungtusanatham

Operations Management: Contemporary Concepts and Cases Sixth Edition

Simchi-Levi, Kaminsky, and Simchi-Levi

Designing and Managing the Supply Chain:

Concepts, Strategies, Case Studies Third Edition

Sterman

Business Dynamics: Systems Thinking and Modeling for a Complex World First Edition

Stevenson

Operations Management Twelfth Edition

Swink, Melnyk, Cooper, and Hartley

Managing Operations Across the Supply Chain Third Edition

Thomke

Managing Product and Service Development: Text and Cases First Edition

Ulrich and Eppinger

Product Design and Development Sixth Edition

Zipkin

Foundations of Inventory Management First Edition

Quantitative Methods and Management Science

Hillier and Hillier

Introduction to Management Science: A Modeling and Case Studies Approach with Spreadsheets Fifth Edition

Stevenson and Ozgur

Introduction to Management Science with Spreadsheets First Edition



To Jenni, Derek, Rachel, and Sarah, who make my life so full! Morgan Swink

To my wife and children-Christine, Charles and Beth-for their support and patience.

To four great friends who have been "teachers" to me in my continual quest for more knowledge-Alan Dunn, Abe Eshkenazi (CEO of APICS), and Colin Seftel (my South African friend).

To these people, this book is dedicated.

Steven A. Melnyk

To my children who make my life complete. Bix Cooper

To Glenn and Caleb, for their love and support. Janet Hartley

About the Authors



Morgan Swink

is Professor, Eunice and James L. West Chair of Supply Chain Management, and Executive Director of the Center for Supply Chain Innovation at the Neeley School of Business, Texas Christian University. He holds a BS in Mechanical Engineering from Southern Methodist University, an MBA from the University of Dallas, and a PhD in Operations Management from Indiana University. Before becoming a professor, Dr. Swink worked for 10 years in a variety of manufacturing and product development positions at Texas Instruments Incorporated. He has co-authored three books and published over 75 articles in a variety of academic and managerial journals. Dr. Swink is formerly the Co-Editor in Chief for the Journal of Operations Management and past president of the Decision Sciences Institute.



Steven A. Melnyk

is Professor of Operations Management at Michigan State University. Dr. Melnyk obtained his undergraduate degree from the University of Windsor and his doctorate from the Ivey School of Business, the University of Western Ontario. He has co-authored 17 books focusing on operations and the supply chain and has published 90 refereed articles in numerous international and national journals. He is Associate Editor for the Journal of Business Logistics. He also is a member of the editorial advisory board for the Production and Inventory Management Journal, the Journal of Supply Chain Management, and the International Journal of Production Research. Dr. Melnyk is co-editor (North America) for the Journal of Humanitarian Logistics and Supply Chain Management. Dr. Melynk has consulted with over 60 companies. He has also served as a member of the APICS Board of Directors (2014-2016) and the APICS leadership team (2015).



Janet L. Hartley

is Professor and Director of the Supply Chain Management Institute of the Department of Management at Bowling Green State University. She received her BS in Chemical Engineering from the University of Missouri-Rolla, and the MBA and PhD degrees in Business Administration from the University of Cincinnati. Prior to graduate school, she developed new products and designed new manufacturing processes for the Clorox Company. She has published over 28 articles on supply management and supply chain management. She serves as an associate editor for the Journal of Operations Management, Journal of Business Logistics, and Journal of Supply Chain Management.



M. Bixby Cooper

is Associate Professor in the Department of Supply Chain Management at Michigan State University. He received his BS in Business Administration from the University of North Carolina, MBA from the University of Virginia, and PhD from the University of Alabama. Prior to joining Michigan State, he served on the faculty of Winthrop University and Louisiana State University. He is an active researcher and co-author of several books on distribution and logistics. Dr. Cooper has consulted with numerous organizations including Kellogg, Johnson and Johnson, Mead Johnson, Westinghouse, Novartis, Dayton Hudson (Target), Kerr-McGee, VF Industries, and Siemens.

Preface

We continue to live in dynamic and exciting times. The recent 20 years have seen many changes that have affected nearly every aspect of business-including operations management. In this third edition of our book, we continue to reflect key shifts in operations management, including transitions:

- From a focus on the internal system to a focus on the supply chain In today's highly competitive business environment, organizations must leverage the capabilities of their suppliers and customers. Operations managers must look beyond the "four walls" of the firm and take an integrated supply chain perspective of operations.
- From a local focus to a global focus As Thomas L. Friedman pointed out, ¹ the world is indeed flat. Business solutions generated in Argentina are used to meet needs in the United States, and parts built by suppliers located in China are used to assemble cars in Canada. Commercial needs have overcome, to a large part, national borders, presenting new opportunities and challenges for operations managers.
- From an emphasis on tools and techniques to an emphasis on systems, people, and processes

 To be successful, operations managers must think more broadly than just the application of analytical tools and techniques. They must take a systems view to address important managerial issues such as designing processes, working with people, managing information flows, and building interorganizational relationships.
- From myopic pursuit of profit to a holistic pursuit of sustainability. Pressures on businesses have risen to the point that they can no longer ignore or give only lipservice to social and environmental issues. Operations managers have to balance the profit motive with the need to protect and even strengthen both people and the planet.

Managing Operations Across the Supply Chain provides a global, supply chain perspective of operations management for students in introductory courses in operations management and in supply chain management courses that do not require an operations management prerequisite. While the book is primarily written for undergraduates,

it also can be used effectively in MBA courses. There are several features that help to differentiate this book in its view of operations management:

• Broader Treatment of Operations Management

While many operations management textbooks have revised or added a chapter to address supply chain issues, we developed our book from the ground up to effectively integrate operations management and the supply chain. The primary focus of the book is operations management, but we provide a "supply chain" perspective. Operations management cuts across a firm's boundaries, bringing together its internal activities with the operations of customers, suppliers, and other partners around the world. We clarify the functional roles of operations, supply management, and logistics while examining the integrative processes that make up the supply chain. One unique aspect of the book is that we examine both the upstream (supply-side) and downstream (demand-side) aspects of the supply chain, including a discussion of marketing and customer relationships.

- Balanced Treatment The book balances the quantitative and qualitative coverage needed to equip operations and supply chain managers for the challenges and opportunities they face. It describes and applies analytical tools that operations managers use to support decision making. However, we also address the important managerial issues such as systems, people, and processes that are critical in a supply chain context.
- Use of Integrative Frameworks The various elements of operations management are introduced and developed using an operations strategy framework that brings together three critical elements: (1) the key customer, (2) the value proposition, and (3) capabilities. Furthermore, the students are introduced to operations management in a structured way that begins with the "big" picture of operations strategy, proceeds to the foundations of operations management, integrating relationships, planning for integrated supply chain operations, and then ending with a discussion of how to manage the system looking to the future.

¹Thomas L. Friedman, The World Is Flat: A Brief History of the Twenty-First Century (New York: Farrar, Straus, and Giroux, 2006).

- Use of Integrating Themes Three key themes are highlighted throughout the book: global issues, relationships, and sustainability. Because most organizations have supply chains that reach beyond a single country, we examine global issues associated with operations and supply chain management. Organizations must collaborate with customers and suppliers to accomplish many operations activities. Thus, the book show-cases how to build, maintain, and benefit from cross-functional and interorganizational relationships. To reduce costs and be competitive, organizations today must adapt sustainable business practices. We expect sustainability to increasingly become a key metric for operations and supply chain management performance. Accordingly, we have dedicated an entire chapter to sustainability, while also incorporating it throughout the book.
- Real, Integrated Examples The book brings operations and supply chain management to life through opening vignettes, Get Real highlights, and rich examples throughout the book.

Managing Operations Across the Supply Chain offers a new, global, supply chain perspective of operations management-a treatment that embraces the foundations of operations management but includes new frameworks, concepts, and tools to address the demands of today and changing needs of the future. The book is organized into five major sections:

- Part 1 Supply Chain: A Perspective for
 Operations Management provides an overview of
 operations management as a field, and describes the
 strategic role operations has in business from the
 perspective of supply chain management.
- Part 2 Foundations of Operations Management discusses foundational process concepts and principles that govern all operational activities. This section examines concepts such as product/process innovation, quality, lean, and inventory fundamentals.
- Part 3 Integrating Relationships Across the Supply Chain deals with the primary functional relationships between internal operations management activities and other operational functions both inside and outside the firm. This section describes customer relationship management, supply management, and logistics management.
- Part 4 Planning for Integrated Operations Across
 the Supply Chain discusses planning approaches
 and technologies used at different levels of operations
 decision making. Key topics such as demand
 planning, forecasting, sales and operations planning,
 inventory management, and materials requirements
 planning are examined.
- Part 5 Managing Change in Supply Chain
 Operations discusses how operations managers use projects, change programs, and technologies to shape a sustainable future for operations and supply chain management.

Acknowledgments

We would like to express our appreciation to the people who have provided assistance in the development of this textbook. We express our sincere thanks to the following individuals for their thoughtful reviews and suggestions:

Samuel Chinnis, Guilford Technical Community College Madeleine Pullman, Portland State University John R. Grandzol, Bloomsburg University Dennis McCahon, Northeastern University Edward D. Walker, Valdosta State University Brian Jacobs, Michigan State University Narendra K. Rustagi, Howard University Andrew Borchers, Lipscomb University Sandra Obilade, Brescia University Rick Bonsall, McKendree University Helen Eckmann, Brandman University Nicoleta Maghear, Hampton University Kelwyn D'Souza, Hampton University Bruce A. Meyer, Bowling Green State University Jeanetta Chrystie, Southwest Minnesota State University Jeff Brand, Marquette University

We also want to express our sincere thanks to the following individuals for their exceptional contributions: William Berry, Professor Emeritus, Queens College, and David Weltman, Texas Christian University, for accuracy checking; Frank Novakowski, Davenport University, and Jody Wolfe, Clarke University, for developing learning resource videos; and Rene Ordonez, for updating the instructor powerpoints and developing guided examples.

We want to thank the outstanding McGraw-Hill/ Irwin production and marketing team who made this book possible-including Britney Hermsen, marketing manager; James Heine, managing director; Harvey Yep and Kristin Bradley, content project managers; Sandy Ludovissy, buyer; Doug Ruby, digital content development director; Egzon Shaqiri, designer; and Ann Marie Jannette and Beth Thole, content licensing specialists.

A special thanks to our outstanding editorial team. We greatly appreciate the support, encouragement, and patience shown by Camille Corum, our product developer. Thanks for keeping us on track! Our brand manager, Dolly Womack, provided excellent guidance and leadership throughout the process. We truly appreciate it!

Morgan Swink Steven A. Melynk Janet L. Hartley M. Bixby Cooper

Walkthrough

The following section highlights the key features of the text and accompanying resources, which have been developed to help you learn, understand, and apply operations concepts.

CHAPTER ELEMENTS

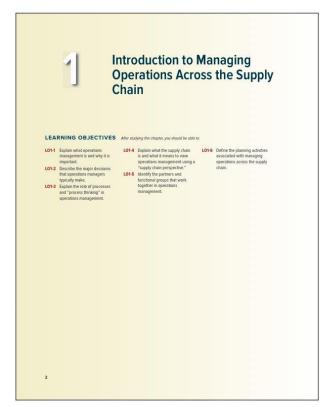
Within each chapter, of the text, you will find the following elements. All of these have been developed to facilitate study and learning.

Chapter Opener

Each chapter begins with an opening vignette to help set the tone for the material that follows. Learning objectives provide a quick introduction to the material students will learn and should understand before moving to the next chapter.

Opening Vignette

Each chapter opens with an introduction to the important operations topics covered in the chapter. Students need to see the relevance of operations management in order to actively engage in learning the material.





Key Terms

Key terms are presented in bold and defined in the margin as they are introduced. A list of chapter key terms is also available at the end of the chapter.

supply chain The global network of organizations and activities involved in designing, transforming, consuming, and disposing of goods and services. A supply chain is the global network of organizations and activities involved in (1) designing a set of goods and services and their related processes, (2) transforming inputs into goods and services, (3) consuming these goods and services, and (4) disposing of these goods and services.

Think about all the different organizations located in different companies that are

Student Activity

Students are asked to do a personal activity that illustrates the concept being presented or covered, thereby helping them learn to apply the concepts and understand them more deeply.

activity

tuden

Find a description of digital moviemaking technology on the Internet. Which of the stages and organizations depicted in Figure 1-3 are likely to be most affected by a shift to a completely digital process? How will the structure of the overall supply chain be changed?

Numbered Examples

Numbered examples are integrated into chapters where analytic techniques are introduced. Students learn how to solve specific problems step-by-step and gain insight into general principles by seeing how they are applied.

EXAMPLE 2-1

Suppose that the director of marketing has approached you, as a member of the top management team, with a suggestion that appears very attractive. The proposal begins by noting that because demand is down, the firm (and its supply chain) has much unused capacity. Happily, the marketing group has identified a new potential customer segment. Unlike existing customers (who are price sensitive and who buy large quantities of fairly standard products), these new customers will likely order smaller quantities more frequently. The new customers are also likely to want to make last-minute changes to order sizes, due dates, and product mix. Your current operating system is not really set up to accommodate such changes. However, the marketing director feels that the prices these customers are willing to pay will provide gross margins (30 percent, as compared to the 10–15 percent currently being given by existing customers) that should be high enough to offset any operational problems. The chief financial officer has stated that, in order to enter any new market, it must be expected to generate at least a 25 percent return on assets (ROA).

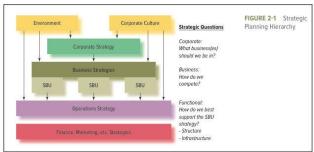
Given the information provided below, would you recommend accepting the marketing director's proposal?

Category	Estimated First Year Impact	Comments	
Sales	\$420,000		
Cost of Goods Sold	\$294,000	30% gross margin	

Figures and Photos

The text includes photographs and graphic illustrations to support student study and provide interest and motivation.





Get Real Boxes

Throughout the chapters, readings highlight important real-world applications. They provide examples of operations issues and offer a picture of the concepts in practice. These also provide a basis for classroom discussion and generate interest in the subject matter.



Logos

Logos are included throughout the text to point out relevant applications of relationships, sustainability, and global issues.

Since most organizations have supply chains that reach beyond a single country, we examine global issues associated with operations and supply chain management.



global

Organizations must collaborate with customers and suppliers to accomplish many operations activities. Thus, the book showcases how to build, maintain, and benefit from cross-functional and interorganizational relationships.



relationships

To reduce costs and be competitive, organizations today must adopt sustainable business practices. In fact, we expect sustainability to become a key metric for operations and supply chain management performance.



END-OF-CHAPTER RESOURCES

For student study and review, the following items are provided at the end of each chapter:

Chapter Summary Chapters contain summaries that provide an overview of the material covered.

CHAPTER SUMMARY

This chapter has introduced the operations strategic planning process within the context of supply chain management. In discussing this process, the following points were made within this chapter:

- Strategic planning defines the specific types of value that the firm will deliver to its customers. It takes place at three levels. Corporate strategy identifies the business units to be included in the firm. Business unit strategy defines how the business will compete. Operations strategy identifies the priorities, capabilities, and resource deployments needed to support the business strategy and associated value proposition. These three levels of strategic planning should be integrated, with planning taking place from the top down, while execution takes place from the bottom up.
- Operations strategic planning is driven by the business model—an integrative, systematic view of how the SBU generates value. This planning process begins with the

Key Terms Key terms are highlighted in the text, and then repeated at the end of the chapter with page references.

KEY TERMS

business model 27 flexibility 35 order-to-delivery business unit strategy 27 functional strategy 28 lead time 33 capabilities 36 innovation 34 order winners 30

Discussion Questions Each chapter has a list of discussion questions. These are intended to serve as a student self-review or as class discussion starters.

DISCUSSION QUESTIONS

- 1. Why should the firm never outsource its core capabilities? What happens if the firm is approached by a supplier who is willing to supply goods and services based on these core capabilities at a significantly lower price? What should the firm do?
- 2. Apply the corporate/SBU/functional planning hierarchy introduced in this chapter to your university/college or business. What would be the equivalent to corporate planning? SBU planning? Functional planning?
- 3. How would you define capabilities within a school or business?
- 4. When can a consumer be a critical consumer? In other words, when does it make sense to focus on consumers such as retail stores, distributors, or buyers, rather than on the end consumer?
- 5. A critical concept introduced in this chapter was that of the value proposition. Explore

Solved Problems Solved problems are provided to illustrate problem solving and the main concepts in the chapter. These have been carefully prepared to enhance student understanding as well as to provide additional examples of problem solving.

SOLVED PROBLEM

Suppose you have been asked to determine the return on net worth for Great Northwest Canoe and Kayak, a small manufacturer of kayaks and canoes, located near Seattle, Washington. For this task, you have been given the following information:

Categories	Values		
Sales	\$32,000,000		
Cost of goods sold	\$20,000,000		
Variable expenses	\$ 4,000,000		
Fixed expenses	\$ 6,000,000		
Inventory	\$ 8,000,000		
Accounts receivable	\$ 4,000,000		
Other current assets	\$ 3,000,000		
Fixed assets	\$ 6,000,000		

Problems Each chapter includes a set of problems for assignment. The problems are intended to be challenging but doable for students.

PROBLEMS

1. Given the following information:

Categories	Values		
Sales	\$32,000,000		
Cost of goods sold	\$20,000,000		
Variable expenses	\$ 4,000,000		
Fixed expenses	\$ 6,000,000		
Inventory	\$ 8,000,000		
Accounts receivable	\$ 4,000,000		
Other current assets	\$ 3,000,000		
Fixed assets	\$ 6,000,000		

- a. What is the net profit margin for this firm?
- b. What is the asset turnover?
- c. What is the return on assets?

Cases The text includes short cases for most chapters. The cases were selected to provide a broader, more integrated thinking opportunity for students without taking a full "case" approach.

CASE

Trail Frames Chassis

Trail Frames Chassis (TFC) of Elkhart, Indiana, is a major manufacturer of chassis for the motor home and van markets. Since it was founded in 1976 by two unemployed truck-manufacturing engineers, TFC has grown into one of the major suppliers in this market. Success in the motor home and van markets is difficult because of the constant rate of change taking place. Increasingly, motor homes and vans are bought by people in their late 40s to 60s. What these people want is a motor home that rides like a car. They are willing to pay for innovations such as ABS (antilock breaking systems),

This approach has served TFC well for a number of years. However, recently sales for TFC have begun to level off. After visiting numerous customers in the field, John Stickley identified what he thought was the reason for this leveling off—the market for high-end, customized motor home chassis had been effectively saturated. There were only just so many customized motor homes that people wanted. Several of the major customers for TFC had strongly hinted that there was another market that TFC could enter that was consistent with its design strengths and its reputation.

INSTRUCTOR RESOURCES

Online Learning Center (OLC) www.mhhe.com/swink3e

The Online Learning Center provides complete materials for study and review. At this book's website, instructors have access to teaching supports such as electronic files of the ancillary materials: Solutions Manual, PowerPoint Lecture Slides, Digital Image Library, and Test Bank.

Solutions Manual. Prepared by the authors, this manual contains solutions to all the end-of-chapter problems and cases.

Test Bank. Prepared by the authors, the Test Bank includes true/false, multiple-choice, and discussion questions/problems at varying levels of difficulty.



EZ Test Online. All test bank questions are available in EZ Test Online, a flexible electronic testing program. The answers to all questions are given, along with a rating of the level of difficulty, chapter learning objective met, Bloom's taxonomy question type, and the AACSB knowledge category.

PowerPoint Lecture Slides. The PowerPoint slides draw on the highlights of each chapter and provide an opportunity for the instructor to emphasize the key concepts in class discussions.

Digital Image Library. All the figures in the book are included for insertion in Power-Point slides or for class discussion.

Operations Management Video Series

The operations management video series, free to text adopters, includes professionally developed videos showing students real applications of key manufacturing and service topics in real companies. Each segment includes on-site or plant footage, interviews with company managers, and focused presentations of OM applications in use to help the companies gain competitive advantage. Companies such as Zappos, FedEx, Subaru, Disney, BP, Chase Bank, DHL, Louisville Slugger, McDonald's, Noodles, and Honda are featured.

CourseSmart (ISBM: 0077535049)

CourseSmart is a convenient way to find and buy eTextbooks. At CourseSmart you can save up to 60 percent off the cost of a print textbook, reduce your impact on the environment, and gain access to powerful Web tools for learning. CourseSmart has the largest selection of eTextbooks available anywhere, offering thousands of the most commonly adopted textbooks from a wide variety of higher education publishers. CourseSmart eTextbooks are available in one standard online reader with full text search, notes and highlighting, and e-mail tools for sharing notes between classmates. Visit www.CourseSmart.com for more information.

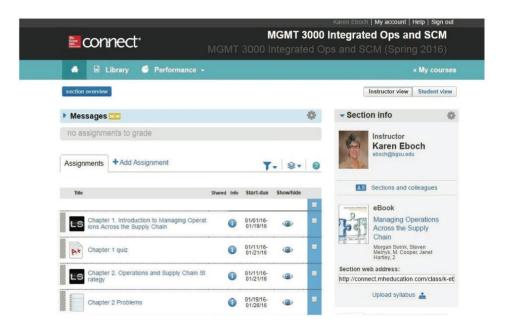


TECHNOLOGY

McGraw-Hill Connect® Operations Management

McGraw-Hill Connect® Operations Management is an online assignment and assessment solution that connects students with the tools and resources they'll need to achieve success through faster learning, higher retention, and more efficient studying. It provides instructors with tools to quickly pick content and assignments according to the topics they want to emphasize.

Online Assignments. Connect Operations Management helps students learn more efficiently by providing practice material and feedback when they are needed. Connect grades homework automatically and provides feedback on any questions that students may have missed.





Integration of Excel Data Sets. A convenient feature is the inclusion of an Excel data file link in many problems using data files in their calculation. The link allows students to easily launch into Excel, work the problem, and return to *Connect* to key in the answer.

Guided Examples. These narrated video walkthroughs provide students with step-by-step guidelines for solving problems similar to those contained in the text. The student is given personalized instruction on how to solve a problem by applying the concepts presented in the chapter. The narrated voiceover shows the steps to take to work through an exercise. Students can go through each example multiple times if needed.

LEARNSMART

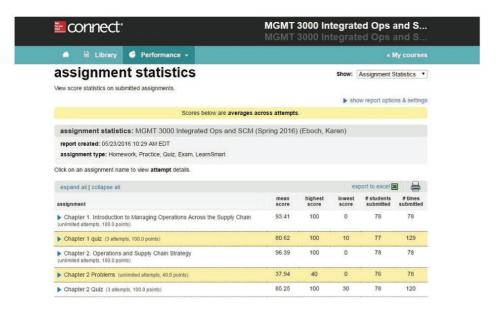
LearnSmart. LearnSmart adaptive self-study technology with *Connect Operations Management* helps students make the best use of their study time. LearnSmart provides a seamless combination of practice, assessment, and remediation for every concept in the textbook. LearnSmart's intelligent software adapts to students by supplying questions on a new concept when students are ready to learn it. With LearnSmart students will spend less time on topics they understand and instead focus on the topics they need to master.

Simple Assignment Management and Smart Grading. When it comes to studying, time is precious. *Connect Operations Management* helps students learn more efficiently by providing feedback and practice material when they need it, where they need it. When it comes to teaching, your time also is precious. The grading function enables you to:

- Have assignments scored automatically, giving students immediate feedback on their work and side-by-side comparisons with correct answers.
- Access and review each response; manually change grades or leave comments for students to review.

Student Reporting. Connect Operations Management keeps instructors informed about how each student, section, and class is performing, allowing for more productive use of lecture and office hours. The progress-tracking function enables you to:

- View scored work immediately (Add Assignment Results Screen) and track individual or group performance with assignment and grade reports.
- Access an instant view of student or class performance relative to learning objectives.
- Collect data and generate reports required by many accreditation organizations, such as AACSB.



Instructor Library. The *Connect Operations Management* Instructor Library is your repository for additional resources to improve student engagement in and out of class. You can select and use any asset that enhances your lecture. The *Connect Business Statistics* Instructor Library includes:

- eBook
- PowerPoint presentations
- Test Bank
- Instructor's Solutions Manual
- Digital Image Library

Connect® Plus Operations Management includes a seamless integration of an eBook and Connect Operations Management with rich functionality integrated into the product.



Integrated Media-Rich eBook. An integrated media-rich eBook allows students to access media in context with each chapter. Students can highlight, take notes, and access shared instructor highlights/notes to learn the course material.



Dynamic Links. Dynamic links between the problems or questions you assign to your students and the location in the eBook where that problem or question is covered.

Powerful Search Function. A powerful search function to pinpoint and connect key concepts in a snap. This state-of-the-art, thoroughly tested system supports you in preparing students for the world that awaits. For more information about *Connect*, go to www.mcgrawhillconnect.com or contact your local McGraw-Hill sales representative.

Tegrity Campus: Lectures 24/7

Tegrity Campus is a service that makes class time available 24/7 by automatically capturing every lecture in a searchable format for students to review when they study and complete assignments. With a simple one-click start-and-stop process, you capture all computer screens and corresponding audio. Students can replay any part of any class with easy-to-use browser-based viewing on a PC or Mac.

Educators know that the more students can see, hear, and experience class resources, the better they learn. In fact, studies prove it. With *Tegrity Campus*, students quickly recall key moments by using *Tegrity Cam-pus*'s unique search feature. This search helps students



The Best of Both Worlds

efficiently find what they need, when they need it, across an entire semester of class recordings. Help turn all your students' study time into learning moments immediately supported by your lecture. To learn more about *Tegrity*, watch a two-minute Flash demo at http://tegritycampus.mhhe.com.

Online Course Management

No matter what online course management system you use (WebCT, BlackBoard, or eCollege), we have a course content ePack available for your course. Our new ePacks are specifically designed to make it easy for students to navigate and access content online. For help, our online Digital Learning Consultants are ready to assist you with your online course needs. They provide training and will answer any questions you have throughout the life of your adoption. McGraw-Hill Higher Education and Blackboard have teamed up. What does this mean for you?

- Single sign-on. Now you and your students can access McGraw-Hill's Connect and Create right from within your Blackboard course-all with one single sign-on.
- Deep integration of content and tools. You get a single sign-on with Connect and
 Create, and you also get integration of McGraw-Hill content and content engines right
 into Blackboard. Whether you're choosing a book for your course or building Connect
 assignments, all the tools you need are right where you want them-inside of Blackboard.
- One gradebook. Keeping several gradebooks and manually synchronizing grades
 into Blackboard is no longer necessary. When a student completes an integrated Connect assignment, the grade for that assignment automatically (and instantly) feeds
 your Blackboard grade center.
- 4. A solution for everyone. Whether your institution is already using Blackboard or you just want to try Blackboard on your own, we have a solution for you. McGraw-Hill and Blackboard can now offer you easy access to industry-leading technology and content, whether your campus hosts it, or we do. Be sure to ask your local McGraw-Hill representative for details.

McGraw-Hill Customer Experience Contact Information

At McGraw-Hill, we understand that getting the most from new technology can be challenging. That's why our services don't stop after you purchase our products. You can e-mail our Product Specialists 24 hours a day to get product training online. Or you can search our knowledge bank of Frequently Asked Questions on our support Web site. For Customer Support, call **800-331-5094**, or visit www.mhhe.com/support. One of our Customer Experience Team members will be able to assist you in a timely fashion.

Chapter-by-Chapter Revisions for Third Edition

In this major revision to the book, we made many specific changes to the chapters; the larger changes are highlighted for each chapter below. We updated or replaced most of the opening vignettes and Get Real stories throughout the book. We added about 20 percent more practice problems, as well as more solved problems and examples.

Chapter 1: Introduction to Managing Operations Across the Supply Chain

Made stronger linkages of operations to other functions, economies, and business

Chapter 2: Operations and Supply Chain Strategy

- New opening vignette on Redbubble.
- Added a case on Lil Me, a manufacturer of customized dolls that look like their owner.
- Additional discussion questions and problems.

Chapter 3 and 3S: Managing Processes and Capacity

- Included a better focus on the notion of process thinking.
- Additional discussion questions and problems.

Chapter 4: Product/Process Innovation

- New Get Real on Lego.
- New discussion of crowdsourcing and 3D printing.
- Additional problems.

Chapter 5: Manufacturing and Service Process Structures

- New opening vignette on Invisalign and their use of 3D printing, robots, and customer contact.
- Added a discussion of 3D printing.
- Major revision to Capabilities Enabling Technologies section including more on mobile apps, robots, drones, and Internet of Things.
- New Get Real on Robots.
- Additional discussion questions and problems.

Chapter 6: Managing Quality

- Updated the Hyundai story to include awards and changes within the last 3 years.
- Updated Get Real on food safety.
- Dropped discussion of Malcolm Baldrige award.
- Additional problems.

Chapter 6 Supplement: Quality Improvement Tools

Additional discussion questions and problems.

Chapter 7: Managing Inventories

Additional discussion questions and problems.

Chapter 8: Lean Systems

Additional discussion questions and problems.

Chapter 9: Customer Service Management

- New opening vignette focusing on Macy's and its attempts to deal with the "Amazon Effect".
- Detailed discussion of how Amazon has changed customer service through its impact on such issues as returns and customer knowledge.
- Additional problems.

Chapter 10: Sourcing and Supply Management

- New opening vignette on sourcing and supply management at Chipotle.
- New Get Real on Flextronics and supply chain risk management.
- Updated the supplier quality Get Real box to discuss Takata air bags.
- New Get Real on K'Nex and reshoring.
- Added a student activity about insourcing/outsourcing.
- Additional discussion questions and problems.

Chapter 11: Logistics Management

- New opening vignette about Amazon's innovations in delivery.
- New Get Real on how mobile apps are transforming the trucking industry.
- New Get Real on how GameStop depends upon reverse logistics.
- Additional problems.

Chapter 12: Demand Planning: Forecasting and Demand Management

- New Get Real on how Lennox uses artificial intelligence to improve demand planning.
- Additional discussion questions and problems.

Chapter 13: Sales and Operations Planning

Additional discussion questions and problems.

Chapter 14: Materials and Resource Requirements Planning

- Added a new vignette on Blue Apron, a home meal delivery service.
- Additional problems.

Chapter 15 and 15S: Project Management

- Updated opening Pixar vignette.
- Updated to include some of Pixar's recent hit movies.
- · Additional problems.

Chapter 16: Sustainable Operations Management-Preparing for the Future

- Updated Unilever vignette with achievements of zero landfill waste.
- New Get Real on Patagonia's sustainability efforts.
- Discussion of Starbucks Reserve, a new experiential coffee store in Seattle aimed at making the experience of brewing and enjoying a unique cup of coffee critical and attractive
- Discussion of how the Internet of Things (IoT) is affecting not only the supply chain but also the business model.

Brief Contents

Part 1 SUPPLY CHAIN: A PERSPECTIVE FOR OPERATIONS MANAGEMENT 1

- 1 Introduction to Managing Operations Across the Supply Chain 2
- 2 Operations and Supply Chain Strategy 24

Part 2 FOUNDATIONS OF OPERATIONS MANAGEMENT 55

- 3 Managing Processes and Capacity 56
- 3 Supplement: Process Mapping and Analysis 92
- 4 Product/Process Innovation 112
- 5 Manufacturing and Service Process Structures 142
- 6 Managing Quality 170
- 6 Supplement: Quality Improvement Tools 198
- 7 Managing Inventories 236
- 8 Lean Systems 280

Part 3 INTEGRATING RELATIONSHIPS ACROSS THE SUPPLY CHAIN 307

- 9 Customer Service Management 308
- 10 Sourcing and Supply Management 334
- 11 Logistics Management 362

Part 4 PLANNING FOR INTEGRATED OPERATIONS ACROSS THE SUPPLY CHAIN 395

- 12 Demand Planning: Forecasting and Demand Management 396
- 13 Sales and Operations Planning 442
- 14 Materials and Resource Requirements Planning 470

xxiv Contents

Activities of a Process 60 Inputs, Outputs, and Flows 60

Get Real: States Reduce Waiting Times for Car License Renewals and Registrations 61

Structure 61

Management Policies 61

Process Capacity and Utilization 62

Capacity Planning 64

Get Real: Capacity Planning Contributes to iPad's© Success 65

Economies and Diseconomies of Scale 65

Principles of Process Performance: The Theory of Constraints 66

Principle 1: Every Process Has a Constraint 67

Estimating Capacity Requirements 69

Principle 2: Every Process Contains Variance That Consumes Capacity 69

Get Real: Storyboarding: The Key to Success at Pixar 73

Principle 3: Every Process Must Be Managed as a System 73

Principle 4: Performance Measures Are Crucial to the Process's Success 74

Principle 5: Every Process Must Continuously Improve 74 Kaizen Events: Small Process Changes Made Quickly 75

Get Real: Delta Faucet Uses a Kaizen Event to Improve Quality and Reduce Scrap 76

Chapter Summary 76

Key Terms 77

Discussion Questions 77

Solved Problems 78

Problems 82

Case: Evergreen Products 87 Case: Midas Gold Juice Company 88 Case: American Vinyl Products 89

Selected Readings 91

CHAPTER 3 Supplement: Process Mapping and Analysis 92

The "Process" of Process Mapping and Analysis 93

American Health and Medical Products (AHMP) 93

Step 1: Identify the Desired Outcomes in Advance 94

Step 2: Identify and Bound the Critical Process 95

Step 3: Document the Existing Process (the "Current State" Map) 96

Step 4: Analyze the Process and Identify Opportunities for Improvement 99

Step 5: Recommend Appropriate Changes to the Process (the "Future State" Map) 103

Step 6: Implement the Changes and Monitor Improvements 103

Other Process Mapping Tools 104

Supplement Summary 107

Key Terms 107 Problems 107

Case: Midwestern Lighting 109

Selected Readings 111

CHAPTER 4 Product/Process Innovation 112

The Role of Product/Process Innovation in Supply Chain Operations Management 114

The Product Life Cycle 115

How Product/Process Innovation Affects Firm Performance 116

Innovation Competencies 117

Idea and Opportunity Development 117

Get Real: LEGO: Crowdsourcing for Product Ideas and

Customer Engagement 118

Innovation Portfolio Planning 119

Innovation Project Management 120

New Product/Process Launch and Learning 120

Codevelopment 120

Get Real: Codeveloping with a Competitor: Clorox Aligns Its

Business Model with P&G 121

Product/Process Design and Development 122

The Stage-Gate Process 122

Integrated Product/Process Design and Development:

Concurrent Engineering 123

Design for the Customer 125

Design for Supply Chain Operations 129

Get Real: Mattel's Serious Approach to DFM for Toys 131

Get Real: TI Builds a Green Wafer Factory 133

Enabling Technologies for Product/Process Innovation 133

Chapter Summary 135

Key Terms 135

Discussion Questions 136

Problems 136

Case: The ALPHA Timer Development Project (A) 137 Case: The ALPHA Timer Development Project (B) 139

Case: The ALPHA Timer Development Project (C) 140 Selected Readings & Internet Sites 141

CHAPTER 5 Manufacturing and Service Process Structures 142

Process Structures 144

Product-Process Matrix 144

Aligning Process Structure and Market Orientation 148

Get Real: Personalized M&Ms 148

Unique Aspects of Service Processes 149

Service Process Matrix 149

Managing Front-Office and Back-Office Processes 150

Service Blueprinting 150

Operations Layout 152

Fixed-Position Layout 152

Functional Layout 152 Product Layout 153

Line Balancing in Product Layouts 154

Cellular Layout 156

Capability Enabling Technologies 157

Information Sharing 157
Process Automation 158

Get Real: Robots: Coming to a Pharmacy Near You? 159

Chapter Summary 159 Key Terms 160

Discussion Questions 160 Solved Problems 161 Problems 163

Case: Coffee Roasters 167

Case: Sonnie's Gourmet Sandwich Café 168 Selected Readings & Internet Sites 169

CHAPTER 6 Managing Quality 170

Defining the Dimensions of Quality 172

Get Real: Ritz-Carlton: Where Quality Is First and Foremost 172

Functional Roles in Quality Management 174

Core Values and Concepts of Quality Management 174 **Get Real:** Food Safety in Global Supply Chains—A Real

Challenge 176

TQM: A "Total" View of Quality 176

Recognizing the Total Impacts of Quality Performance 178

Get Real: Cost of Quality Analysis Applies to Both Services and Manufacturing 179

An Inverted View of Management 180

Process-Oriented Focus on Prevention and Problem Solving 181 Viewing Quality Management as a Never-Ending Quest 182

Building an Organizational Culture around Quality 182

Guiding Methodologies for Quality Management 183

Plan-Do-Check-Act Cycles (Deming Wheel) 183

Six Sigma: A Systematic Approach to Quality Management 183

DMAIC: The Six Sigma Process 185

Design for Six Sigma 186

Get Real: Applying DMAIC to Cough Drops 187

Implementing Six Sigma 187

Certifying Progress in Quality Management 188

ISO 9000: An International Quality Standard 188

Attaining ISO 9000 Certification 188
Industry Interpretations of ISO 9000 190

Chapter Summary 190

Key Terms 191

Discussion Questions 191

Problems 192 Case: Aqua-Fun 193

Case: A Comment on Management Attitude 195

Selected Readings & Internet Sites 197

CHAPTER 6 Supplement: Quality Improvement Tools 198

Overview 199

Standard Problem Solving Approach 199

Quality Improvement Tools 199

Pear Computers: Using Quality Tools to Improve Performance 199

Histograms 200

Cause-and-Effect Diagrams 202

Check Sheets 203
Pareto Analysis 204
Scatter Diagram 205
Process Flow Diagram 206

Process Capability Analysis: C_p and C_{pk} 206

Process Control Charts 210

Taguchi Methods/Design of Experiments 218

Other Quality Control Tools 218 Supplement Summary 218

Key Terms 219 Solved Problems 219 Problems 224

Case: The Tragedy of R.M.S. Titanic 232
Case: The Bully Boy Bagging Line 235
Selected Readings & Internet Sites 235

CHAPTER 7 Managing Inventories 236

Types and Roles of Inventory 238

Types of Inventory 238
The Roles of Inventory 238

The Financial Impact of Inventory 239

Balance Sheet Considerations 239 Costs Related to Inventory 240

Measures of Inventory Performance 242

Asset Productivity: Inventory Turnover and Days of Supply 242

Service Level 244

Inventory Management Systems 245

The Continuous Review Model 245

The Case of No Variability 245

How Much to Order: Economic Order Quantity 246

When to Order: The Reorder Point 248

EOQ Extensions 249

Enter Variability and Uncertainty 251

Determining the Standard Deviation of Demand During Lead

Time 251

Determining a Service Level Policy 253 Revisiting ROP and Average Inventory 255

The Periodic Review Model 255

Single Period Inventory Model 257

Impact of Location On Inventory 258

xxvi Contents

Managing Inventory 259

Managing Cycle Stocks 259 Managing Safety Stocks 260

Managing Locations 262

Inventory Information Systems and Accuracy 263 **Get Real:** American Apparel Introduces RFID 263

Implementing Inventory Models 264

Managing Inventory Across the Supply Chain 264

Inventory Value in the Supply Chain 264

The Bullwhip Effect 264

Integrated Supply Chain Inventory Management 265

Get Real: Vendor-Managed Inventory at Stryker

Instruments 266 Chapter Summary 267

Key Terms 267

Discussion Questions 268 Solved Problems 269

Problems 272

Case: Inventory at Champion Electric 277

Case: Tasty Treats 278

Selected Readings & Internet Sites 279

CHAPTER 8 Lean Systems 280

Lean Systems Defined 282

Origins of Lean Systems and Just-in-Time Production 283

Strategic Benefit of Lean Systems 285

Lean Systems Objectives, Culture, and Guiding Principles 285

Get Real: "Picturing" Waste and Value: A Process Mapping Story 288

Implementing Lean Systems: Tools and Techniques 289

Total Productive Maintenance (TPM) 290

Group Technology—Cellular Manufacturing 290

Focused Factories 290

Get Real: Applying the Focused Factory Idea to an Insurance

Firm 291

TAKT Time Flow Balancing 291 Kanban (Pull) Scheduling 291

Get Real: Using Kanbans to Schedule a Steel Mill 292

Level, Mixed-Model Scheduling 292

Setup Reduction 293

Statistical Process Control 293

Visual Control 293

Quality at the Source 293

Get Real: Example of Visual Control in Action: Andon Board 294

Kaizen Events 294

Get Real: Using an Andon Board to Spot a Problem 295

Process Analysis/Value Stream Mapping 295

Poka-Yoke 295 5-S Program 296

Simplification/Standardization 297

Lean Systems: Range of Application 297

Applying Lean Systems within the Firm 297

Applying Lean Systems Across the Supply Chain 298

Applying Lean Systems to Product Innovation 298

Chapter Summary 300

Key Terms 301

Discussion Questions 301

Case: Good Guy Hospital Supply 302

Case: Purchasing at Midwestern State University 303

Case: Western Telephone Manufacturing 304

Selected Readings 306

Part 3

INTEGRATING
RELATIONSHIPS ACROSS
THE SUPPLY CHAIN 307

CHAPTER 9

Customer Service Management 308

Basic Service 311

Product Availability 311

Lead-Time Performance 312

Service Reliability 314

The Perfect Order 314

Limitations of Basic Service 315

Customer Satisfaction 315

Customer Expectations 315

The "Amazon Effect": Change What Customers Expect 316

Customer Satisfaction Model 318

Limitations of Customer Satisfaction 320

Customer Success 321

Achieving Customer Success 321

Get Real: Procter & Gamble's New Service Program 322

Customer Relationship Management 322

Get Real: Tesco's Virtual Store 323

Get Real: Amazon's Automated CRM Technology 324

Customer Management and Relationship Strategy 325

Chapter Summary 326

Key Terms 327

Discussion Questions 327

Solved Problem 328

Problems 329

Case: Tiler Industries 330

Case: Johnson Snacks 332

Selected Readings & Internet Sites 333

CHAPTER 10

Sourcing and Supply Management 334

Supply Management's Impact on Firm and Supply Chain Performance 336

Supply Management Goals 336

Get Real: Real-time Data Increases Supply Chain

Resilience 337

Get Real: Air Bag Supplier Responsible for Largest Recall in

U.S. History 339

Get Real: Sourcing Increases Sustainability for Caribou

Coffee 340

Making an Insourcing/Outsourcing Decision 341

Examining the Strategic Sourcing Process 343

Analyze Spend and Supply Markets 343 Develop a Sourcing Strategy 344

Get Real: K'Nex Reshoring Toy Production 346 **Get Real:** Supplier Partnerships at Ford Brazil 347

Identify Potential Suppliers 348 Assess and Select Suppliers 348

Manage Ongoing Supplier Relationships 351

Chapter Summary 353

Key Terms 353

Discussion Questions 354 Solved Problems 354

Problems 356

Case: Strategic Sourcing At Best Banks 359
Case: Trail Frames Chassis: Insourcing/Outsourcing

Decision 359

Selected Readings & Internet Sites 360

CHAPTER 11 Logistics Management 362

The Role of Logistics in Supply Chain Management 364

Logistics Service Benefits 364 Logistics Cost Minimization 365 Inventory Management 366 Order Processing 366

Transportation Management 366

Government's Role in Transportation 366

Economic Regulation 367 Safety Regulation 367

Transportation Economics 367

Consolidation 367
Transportation Modes 368

Get Real: Mobile Apps Are Transforming the Trucking Industry 370

Carrier Types 372

Get Real: Tuesday Morning Shifts Modes 373 Transportation Service Selection 373

Warehouse Management 375

Primary Functions of Warehousing 375

Get Real: GameStop Depends upon Reverse Logistics 377

Warehouse Operations 378

Materials Handling and Packaging 379

Get Real: General Dynamics Develops AS/RS for the Navy 380

Network Design 380

Facility Location 381 Number of Facilities 382

Logistics Postponement 383

Get Real: Kimberly-Clark Redesigns the Network 384

Integrated Service Providers 385

Chapter Summary 385 Key Terms 386

Discussion Questions 386 Solved Problems 387 Problems 388

Case: Spartan Plastics 391 Case: Lear Corporation 393

Selected Readings & Internet Sites 393

Part 4

PLANNING FOR INTEGRATED OPERATIONS ACROSS THE SUPPLY CHAIN 395

CHAPTER 12

Demand Planning: Forecasting and Demand Management 396

Demand Planning: An Overview 398

The Role That Demand Planning Plays in Operations Management 398

Planning Activities 398

Demand Forecasting 400

Components of Demand 400

Designing a Forecasting Process 401 Judgment-Based Forecasting 402

Get Real: Two Examples of Grassroots Forecasting 403

Statistical Model-Based Forecasting 404

Estimating Trends 408

Adjusting Forecast for Seasonality 411

Causal Models 415 Simulation Models 417 Artificial Intelligence 417

Get Real: Lennox Uses Artificial Intelligence to Improve Its Demand Planning 418

Assessing the Performance of the Forecasting Process 418

Tracking Forecast Error Acceptability 421
Situational Drivers of Forecast Accuracy 422

Demand Management 423

Improving the Constraints on Demand Planning 424

Improving Information Breadth, Accuracy, and Timeliness 424

Get Real: Destination Maternity Corporation 425

Reducing Lead Time 426 Redesigning the Product 426

Get Real: Calyx and Corolla Delivers Freshness by Redesigning the Supply Chain 426

Collaborating and Sharing Information 427

xxviii Contents

Get Real: HP Improves the Constraints on Forecasting through Postponement 427

Chapter Summary 428

Key Terms 429

Discussion Questions 430 Solved Problems 430

Problems 434

Case: Rachel's Breakfast Café 439 Case: C&F Apparel, Inc. 440

Selected Readings & Internet Sites 441

CHAPTER 13 Sales and Operations Planning 442

Sales and Operations Planning 444

S&OP Benefits 446
The S&OP Process 446

Get Real: One-Number Forecasting at Heinz 446

Get Real: Whirlpool and Lowe's Integrate Their Planning 448

Aggregate Production Planning 448

Relevant Aggregate Planning Costs 448 Aggregate Production Strategies 449

Get Real: Canon Struggles to Shrink Level of Digital Camera

Inventory 451

Creating an Aggregate Production Plan 452

Level Production Plan 453

Chase Plans 453 Hybrid Plans 455

Comparing Aggregate Production Plans 456

Aggregate Planning for Service Industries 457

Yield Management 457

Get Real: Yield Management in the Hotel Industry 458

An Example of a Service Aggregate Plan 459

Chapter Summary 460

Key Terms 461

Discussion Questions 461 Solved Problem 462

Problems 463

Case: Med-Chem Products: Hospital Division 467

Case: Fitch and Hughes, P.C. 468 Selected Readings & Internet Sites 469

CHAPTER 14 Materials and Resource Requirements Planning 470

Materials Requirements Planning (MRP) 473

MRP Inputs 473

Get Real: MRP In Services 475 Master Production Schedule (MPS) 475 Bill of Materials (BOM) 476

Inventory Records 478

MRP Process 479

MRP Outputs and Use 484

Distribution Requirements Planning (DRP) 485

Understanding Capacity Requirements Planning (CRP) 486

Advances in Planning Systems 487

Enterprise Resource Planning (ERP) 487

Get Real: ERP Improves Performance at Elizabeth Arden Red Door Spas 488

Advanced Planning and Scheduling (APS) 489

Chapter Summary 489

Key Terms 490

Discussion Questions 490 Solved Problems 491

Problems 495

Case: QP Industries—The Challenges of Integration 503

Case: The Casual Furniture Company 504 Selected Readings & Internet Sites 506

Part 5

MANAGING CHANGE IN SUPPLY CHAIN OPERATIONS 507

CHAPTER 15 Project Management 508

Projects and Project Management 510

How Projects Succeed 511 Stages in the Life of a Project 512

Project Definition 513

Organizing the Project: Pure, Functional, and Matrix Projects 513

Selecting a Project Manager 514 Organizing Project Teams 515 Establishing a Project Charter 517

Project Planning 517

Budgeting for Time and Cost 518

Get Real: Managing an "Olympic"-Sized Project 519 Detailed Scheduling Using the Critical Path Method 519

Get Real: The History Of CPM and PERT 520 Analyzing Resources and Trade-Offs 524 Making Time-Cost-Scope Trade-Offs 524

Planning for Uncertainty 524

Get Real: Project Management Software Helps Get the Job Done 525

Project Execution 527

When to Kill a Project 528

Project Completion 529

Managing A Portfolio of Projects 529

Chapter Summary 531 Key Terms 531

Discussion Questions 532 Solved Problem 532 Problems 534

Case: Derek's European Tour 539
Case: Monolith Productions 540
Selected Readings & Internet Sites 541

CHAPTER 15 Supplement: Advanced Methods for Project Scheduling 542

Project Crashing: Making Time-Cost Trade-Offs 543 Scheduling a Project with Probabilistic Task Duration Estimates 546

Supplement Summary 550

Key Terms 550

Discussion Questions 550 Solved Problem 551 Problems 554

Selected Readings & Internet Sites 557

CHAPTER 16 Sustainable Operations Management—Preparing for the Future 558

The Triple Bottom Line 560

The First P—Planet 561

Get Real: Disney Sustainability 562

Implications for Operations Management: A Broader View of

Waste 564

Get Real: Herman Miller Designs A "Green" Chair 566

Get Real: Paper or Plastic? 566

Identifying and Eliminating Environmental Wastes 567 ISO 14000—The Standard for Environmental Management

Systems 567

Challenges of Being Environmentally Sustainable 568

The Second P—People 568

Get Real: Starbucks and "Fair Trade" 569

Organizational Culture 570 National Culture 571

Get Real: Zappos Culture Sows Spirit 571

Get Real: Dabbawallahs—Managing the Lunchtime Food

Supply Chain in Bombay, India 572

The Third P—Profit and Long-Term Competitive Advantage 573

Changes in Key Customers 573 Changes in Value Propositions 574 Changes in Operational Capabilities 574

Get Real: Starbucks Reserve 574

Balancing the 3 Ps 575

Get Real: Patagonia Outdoor Sportswear 576

Measuring and Reporting Sustainability Through the Triple Bottom Line 576

Chapter Summary 579 Key Terms 579

Discussion Questions 580

Case: Euro Constellation Electronics 581
Case: The Problem with Plastics 582

Case: The Hyper Car 583

Selected Readings & Internet Sites 585

APPENDIX A 586

APPENDIX B 587

INDEXES

NAME INDEX 600

SUBJECT INDEX 602





hat is operations management? Have you ever stopped to consider all of the specifics of how organizations (business and not-for-profit) deliver goods and services to their customers? Think of all the details that must be managed to develop product concepts, identify sources for raw materials, decide how products will be made and delivered, and establish how to serve customers. Operations management includes all of these types of decisions:

Operations management is the management of processes used to design, supply, produce, and deliver valuable goods and services to customers.

In Part 1, Supply Chain: A Perspective for Operations Management, we define the scope of operations

management, as well as its strategic role in businesses. Chapter 1 explains what operations management is and why it is important for all managers (accounting, marketing, finance, and other managers) to understand the basics of this management discipline. Chapter 1 also introduces an important perspective, the *supply chain*, as a way to think about how to coordinate operational activities across different organizations. Chapter 2 describes how strategic choices in operations management relate to an organization's overall objectives and to choices made in marketing, finance, and other functional areas. In addition, Chapter 2 explains how to increase competitiveness through effective operations and how to measure the effectiveness of operations activities.